# THE ANATOMY OF A FIRE DOOR

# **DOOR LEAF**

- · Tested and certificated fire door leaf
- · With identification label/mark
- · Undamaged and suitable fire rating
- Fitted all with compatible\* ironmongery and compatible\* components
- Fitted to ensure the correct gaps between the doorleaf and frame when the door is closed

# **FRAME**

- · Tested fire door frame design
- Correct material and dimensions for specific fire door rating
- Compatible\* with the door leaf
- Securely fitted to aperture, with the correct fixings and gap filling materials used behind the architrave, as detailed on the fire door certificate

### **LOCK OR LATCH**

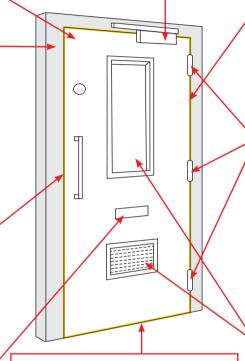
- Suitable for use on the specific fire door and listed on the fire door certificate
- Fitted with the correct intumescent protection and fixings as detailed on the fire door certificate
- Fitted in the correct location using the correct fixings

# **LETTERPLATE**

- Suitable for use on the specific fire door and detailed on the fire door certificate as a compatible\* component
- Fitted in the correct location within the fire door leaf
- Fitted using the correct intumescent protection and fixings
- The aperture must be prepared and the components fitted by an individual who is competent to do so
- Compatible\* with the fire certificate and fitted by a competent person with correct fixings and intumescent protection

### **DOOR CLOSER**

- Suitable for use on the specific fire door and detailed on the fire door certificate
- Fitted with the correct intumescent protection (if required) and fixings
- Adjusted to ensure the door closes snugly against the frame and the door is easy to operate



# THRESHOLD SEAL AND GAPS

- Threshold seal is suitable for use on the specific fire door leaf
- Threshold smoke seal completly fills the gap when the door is closed

# SIGNAGE

 Check the correct signage is fitted in the correct location on the fire door leaf -Fire Door Keep Shut

# FIRE AND SMOKE SEALS, GAPS BETWEEN DOOR AND FRAME

- Full perimeter seal (top, sides, bottom of door)
- Seals made from the correct material and to the size and specification that is detailed on the fire door certificate
- Suitable rating and configuration to match the fire rating of the door leaf
- Smoke seals fill gap between door and frame when door is closed, around entire perimeter of the doorleaf

#### HINGES

- Suitable for use on a fire door, with the correct identification markings
- Fitted with the correct intumescent pads (if required)
- Fitted with the correct fixings
- Fitted in the correct location on the fire door, as detailed in the fire certificate
- Standard height fire doors should have a minimum of three hinges to prevent the door from warping in a fire

# GLAZED VISION PANEL AND AIR TRANSFER GRILLE

- Only fitted in a factory controlled environment by a competent and trained individual.
- Fitted using ALL the correct components (fire rated glass, intumescent system, glazing bead system, and fixings as detailed on the fire door certificate
- Fitted in the correct location in the doorleaf, and not exceeding any size limitations as detailed on the fire door certificate
- Compatible\* with the specific fire door leaf.

\*Compatible means listed on the current fire door certificate

FOR MORE INFORMATION: www.bwfcertifire.org.uk

# But a SAFE fire door is also about:

# **INSTALLATION**

Door fitted by a competent person, in accordance with manufacturer's fitting instructions. Gap between frame and wall suitably filled with compatible\* fire rated materials.

# **INSPECTION**

Fire Doors need to be regularly inspected as part of the building fire risk assessment. Regular inspection identifies faults before they impact performance of the door.















# **MAINTENANCE**

Regular maintenance of fire doors with compatible products helps to keep them fit for purpose and in full working order. **SAFE**.





