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## CERTIFICATE OF APPROVAL No CAF 196

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This is to certify that, in accordance with  
TS00 General Requirements for Certification of Fire Protection Products  
The undermentioned products of

**Designated CERTIFIRE Approved Door Manufacturers  
as modified by**

**DOORPAC LIMITED**

**Unit 6 Ranskill Court, Sheffield, S9 5FZ  
Tel: 01142 561615 Fax: 01142 561612**

Have been assessed against the requirements of the Technical Schedule(s)  
denoted below and are approved for use subject to the conditions  
appended hereto:

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### SCOPE OF APPROVAL

Approved for processing\* of  
fire doors manufactured by  
CERTIFIRE approved  
companies as specified in this  
certificate: apertures; glazing  
of apertures and door frames

### TECHNICAL SCHEDULE

TS10 Fire Resisting Door  
Assemblies with non-  
Metallic Leaves

Signed and sealed for and on behalf of CERTIFIRE



Sir Ken Knight  
Chairman - Management Council  
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Issued: 29<sup>th</sup> May 2008  
Revised: 15<sup>th</sup> October 2013  
Valid to: 14<sup>th</sup> October 2018



## CERTIFICATE No CAF 196 DOORPAC LIMITED

### GLAZED APERTURES and DOOR FRAMES (JELD-WEN Limited)

1. This approval relates to the cutting of apertures with or without glazing in doors supplied by JELD-WEN Limited and to the manufacture of doorframes. Subject to the undermentioned conditions, the doors will meet the requirements as detailed in the relevant certificates.
2. This certification is designed to demonstrate compliance of the product or system specifically with Approved Document B (England and Wales), Section 2 of the Technical Standards (Scotland), Technical Booklet E (N. Ireland). If compliance is required to other regulatory or guidance documents there may be additional considerations or conflict to be taken into account.
3. The certified doors for which the cutting of apertures, subsequent glazing thereof and provision of frames is approved are as following:

JELD-WEN Certificate No.	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	MDF Frames	Resizing & Relipping
CF160	FD30 Flush & Die Formed	✓	✓	✓	✓	✗
CF177	FD60 Flush	✓	✓	✓	✗	✗
CF192	FD30 Tubeboard	✓	✓	✓	✓	✗
CF179	FD60 Die-formed	✗	✗	✓	✗	✗
CF271	FD30 Doors	✓	✓	✓	✗	✓
CF331	FD60 Doors	✗	✗	✓	✓	✗
CF394	FD60 Doors	✗	✗	✓	✓	✓
CF433	Corinthian Industries FD30 Doors	✗	✓	✓	✓	✗
CF572	FD30 Doors	✗	✗	✓	✓	✗
CF573	FD30 Doors	✗	✗	✓	✓	✗
CF5143	FD30 Doors	✓	✓	✓	✓	✓

4. Apertures, glazing and frames shall be in accordance with JELD-WEN UK Limited construction specifications and data sheets for the above referenced products.
5. Processing is conducted in accordance with JELD-WEN UK Limited procedures.
6. The process is approved on the basis of on-going certification of quality management system to ISO 9001:2008.
7. Inspection and surveillance of factory production control
8. The approval relates to on-going production.
9. Approved products carry both the original manufacturer's CERTIFIRE approval label and a second label identified with the processor's name and contact number, the CERTIFIRE name, or name and mark, together with the CERTIFIRE certificate number and a unique serial number.

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Issued: 29<sup>th</sup> May 2008  
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Valid to: 14<sup>th</sup> October 3018

## CERTIFICATE No CAF 196 DOORPAC LIMITED

### GLAZED APERTURES and DOOR FRAMES (Premdor Crosby Limited)

1. This approval relates to the cutting of apertures with or without glazing in doors supplied by Premdor Crosby Limited and to the manufacture of doorframes. Subject to the undermentioned conditions, the doors will meet the requirements as detailed in the relevant certificates.
2. This certification is designed to demonstrate compliance of the product or system specifically with Approved Document B (England and Wales), Section 2 of the Technical Standards (Scotland), Technical Booklet E (N. Ireland). If compliance is required to other regulatory or guidance documents there may be additional considerations or conflict to be taken into account.
3. The certified doors for which the cutting of apertures, subsequent glazing thereof and provision of frames is approved are as following:

Premdor Crosby Certificate No	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	MDF Frames	Resizing & Relipping
CF195	Premdor Fireshield	✓	✓	✓	✓	✗
CF198	FD30 Moulded Skin Chipboard Core	✓	✓	✓	✓	✗
CF240	FD30 Premcore	✓	✓	✓	✓	✓
CF241	FD60 Premcore	✓	✓	✓	✗	✓
CF302	FD60 Flaxcore	✗	✗	✓	✗	✗
CF380	FD30 Tubecore Lite	✓	✓	✓	✓	✗
CF625	FD30 PremCORE Lite (L)	✓	✓	✓	✓	✓

**Note:** The scope of approval and field of application for the doors is contained in the above referenced certificates.

4. Apertures, glazing and frames shall be in accordance with Premdor Crosby Limited construction specifications and data sheets for the above referenced products.
5. Processing is conducted in accordance with Premdor Crosby Limited procedures.
6. The process is approved on the basis of on-going certification of quality management system to ISO 9001:2008.
7. Inspection and surveillance of factory production control
8. The approval relates to on-going production.
9. Approved products carry both the original manufacturer's CERTIFIRE approval label and a second label identified with the processor's name and contact number, the CERTIFIRE name, or name and mark, together with the CERTIFIRE certificate number and a unique serial number.

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## CERTIFICATE No CAF 196 DOORPAC LIMITED

### GLAZED APERTURES and DOOR FRAMES (Vicaima Limited)

1. This approval relates to the cutting of apertures with or without glazing in doors supplied by Vicaima Limited and to the manufacture of doorframes. Subject to the undermentioned conditions, the doors will meet the requirements as detailed in the relevant certificates.
2. This certification is designed to demonstrate compliance of the product or system specifically with Approved Document B (England and Wales), Section 2 of the Technical Standards (Scotland), Technical Booklet E (N. Ireland). If compliance is required to other regulatory or guidance documents there may be additional considerations or conflict to be taken into account.
3. The certified doors for which the cutting of apertures, subsequent glazing thereof and provision of frames is approved are as following:

Vicaima Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	MDF Frames	Resizing & Relipping
CF218	FD30 'SDC'	✓	✓	✓	✓	✗
CF285	FD30 Superior	✓	✓	✓	✓	✗
CF454	FD60	✓	✓	✓	✓	✗
CF827	Magnet FD30 Flush Doors	✗	✗	✓	✓	✗

4. Apertures, glazing and frames shall be in accordance with Vicaima Limited construction specifications and data sheets for the above referenced products.
5. Processing is conducted in accordance with Vicaima Limited procedures.
6. The process is approved on the basis of on-going certification of quality management system to ISO 9001:2008.
7. Inspection and surveillance of factory production control
8. The approval relates to on-going production.
9. Approved products carry both the original manufacturer's CERTIFIRE approval label and a second label identified with the processor's name and contact number, the CERTIFIRE name, or name and mark, together with the CERTIFIRE certificate number and a unique serial number.

## CERTIFICATE No CAF 196 DOORPAC LIMITED

### GLAZED APERTURES and DOOR FRAMES (J B Kind Limited)

1. This approval relates to the cutting of apertures with or without glazing in doors supplied by J B Kind Limited and to the manufacture of doorframes. Subject to the undermentioned conditions, the doors will meet the requirements as detailed in the relevant certificates.
2. This certification is designed to demonstrate compliance of the product or system specifically with Approved Document B (England and Wales), Section 2 of the Technical Standards (Scotland), Technical Booklet E (N. Ireland). If compliance is required to other regulatory or guidance documents there may be additional considerations or conflict to be taken into account.
3. The certified doors for which the cutting of apertures, subsequent glazing thereof and provision of frames is approved are as following:

Certificate Number	Manufacturer	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	MDF Frames	Resizing & Relipping
CF154	STP/Irmade	FD30 Doors	✓	✓	✓	✓	x
CF166	STP/Irmade	FD60 Flush	✓	✓	✓	x	x
CF338	J B Kind	FD30 Doors	✓	✓	✓	x	x

4. Apertures, glazing and frames shall be in accordance with J B Kind Limited construction specifications and data sheets for the above referenced products.
5. Processing is conducted in accordance with J B Kind Limited procedures.
6. The process is approved on the basis of on-going certification of quality management system to ISO 9001:2008.
7. Inspection and surveillance of factory production control
8. The approval relates to on-going production.
9. Approved products carry both the original manufacturer's CERTIFIRE approval label and a second label identified with the processor's name and contact number, the CERTIFIRE name, or name and mark, together with the CERTIFIRE certificate number and a unique serial number.



## CERTIFICATE No CAF 196 DOORPAC LIMITED

### GLAZED APERTURES and DOOR FRAMES (Falcon Panel Products Limited)

1. This approval relates to the cutting of apertures with or without glazing in doors supplied by Falcon Panel Products Limited and to the manufacture of doorframes. Subject to the undermentioned conditions, the doors will meet the requirements as detailed in the relevant certificates.
2. This certification is designed to demonstrate compliance of the product or system specifically with Approved Document B (England and Wales), Section 2 of the Technical Standards (Scotland), Technical Booklet E (N. Ireland). If compliance is required to other regulatory or guidance documents there may be additional considerations or conflict to be taken into account.
3. The certified doors for which the cutting of apertures, subsequent glazing thereof and provision of frames is approved are as following:

Falcon Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	MDF Frames*	Resizing & Relipping
CF807	FD30 Strebord	✓	✓	✓	✓	✓
CF808	FD60 Strebord	✓	✓	✓	✓	✓

4. Apertures, glazing and frames shall be in accordance with Falcon Panel Products Limited construction specifications and data sheets for the above referenced products.
5. Processing is conducted in accordance with Falcon Panel Products Limited procedures.
6. The process is approved on the basis of on-going certification of quality management system to ISO 9001:2008.
7. Inspection and surveillance of factory production control
8. The approval relates to on-going production.
9. Approved products carry both the original manufacturer's CERTIFIRE approval label and a second label identified with the processor's name and contact number, the CERTIFIRE name, or name and mark, together with the CERTIFIRE certificate number and a unique serial number.

**\*MDF frames\***

CF807 & CF808

Density:  
Section:

Min. 750 kgm<sup>3</sup>  
70 x 30 mm

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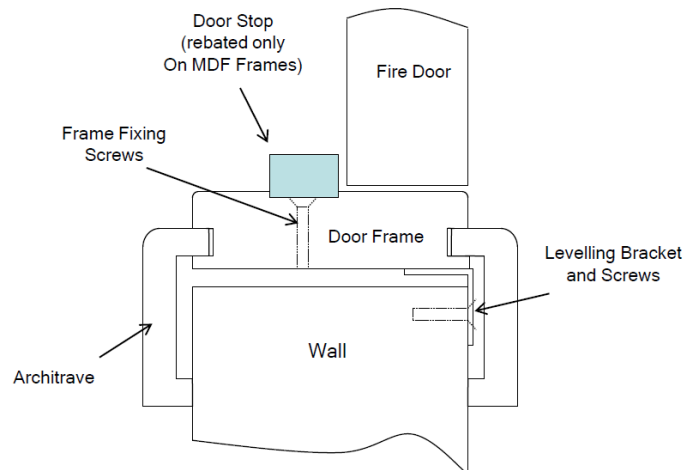


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## CERTIFICATE No CAF 196 DOORPAC LIMITED

### QUICK 2 FIT FIRE DOOR FRAMES

Frame (all frames must be fitted with intumescent seals as required by the relevant door certificate)



#### Option 1

- Door Type - FD30 (see Table 1 for permitted doors)
- Frame material - MDF (see relevant certificate for min. density)
- Door Stop Material - MDF
- Architrave Material - MDF
- Min. Frame Dimensions - 25 x 77 mm - *\*See Table 1 for exceptions to this minimum section*
- Door Stop Dimensions - 14.5 x 25 mm (in addition to frame section)
- Architrave Rebate in Frame - 9 mm deep x 10 mm wide

#### Option 2

- Door Type - FD30 (see Table 2 for permitted doors)
- Frame material - Softwood/Hardwood (see relevant certificate for min. density)
- Door Stop Material - Softwood/Hardwood
- Architrave Material - MDF/ Softwood/Hardwood
- Min. Frame Dimensions - 32 x 77 mm
- Door Stop Dimensions - 15 x 30 mm (in addition to frame section)
- Architrave Rebate in Frame - 9 mm deep x 10 mm wide

#### Option 3

- Door Type - FD60 (see Table 3 for permitted doors)
- Frame material - MDF (see relevant certificate for min. density)
- Door Stop Material - MDF
- Architrave Material - MDF/ Softwood/Hardwood
- Min. Frame Dimensions - 30 x 77 mm - *\*See Table 3 for exceptions to this minimum section*
- Door Stop Dimensions - 14.5 x 25 mm (in addition to frame section)
- Architrave Rebate in Frame - 9 mm deep x 10 mm wide

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## CERTIFICATE No CAF 196 DOORPAC LIMITED

### Option 4

Door Type	-	FD60 (see Table 4 for permitted doors)
Frame material	-	Hardwood (see relevant certificate for min. density)
Door Stop Material	-	Hardwood
Architrave Material	-	MDF/ Softwood/Hardwood
Min. Frame Dimensions	-	32 x 77 mm - <i>*See Table 4 for exceptions to this minimum section</i>
Door Stop Dimensions	-	15 x 30 mm (in addition to frame section)
Architrave Rebate in Frame	-	9 mm deep x 10 mm wide

### QUICK 2 FIT FIRE DOOR FRAMES

**Table 1 – MDF Framed FD30 Doors (Option 1)**

Certificate No.	Timber Door Product	Certificate No.	Timber Door Product
CF154*	STP/Irmade FD30 Timber Door Assemblies	CF433	Corinthian Industries (Asia) SDN. Berhad FD30 Timber Door Assemblies
CF160	JELD-WEN FD30 Timber Door Assemblies	CF572	JELD-WEN FD30 Timber Door Assemblies
CF192	JELD-WEN FD30 Timber Door Assemblies (Tubeboard Core)	CF573	JELD-WEN FD30 Timber Door Assemblies
CF195	Premdor Fireshield	CF625*	Premdor Crosby Limited FD30 PremCORE Lite (L)
CF198	Premdor FD30 Moulded Skin Chipboard Core	CF693	Vicaima Limited FD30 35 & 40 mm Timber Door Assemblies
CF218*	Vicaima FD30 (Standard Duty Core) Timber Door Assemblies	CF807**	FD30 Strebord
CF240*	Premdor FD30 Premcore	CF827*	Magnet FD30 Flush Doors
CF285*	Vicaima FD30 'Superior Fire Door Range' Timber Door Assemblies	CF5143	JELD-WEN FD30 Timber Door Assemblies
CF380*	Premdor FD30 Tubecore Lite		

**\* Requires alternative MDF frame minimum section sizes, the sizes given in the relevant door certificate supersede those given in this certificate and must be complied with.**

**\*\*Requires alternative minimum MDF frame section size of 70 x 30 mm.**

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## CERTIFICATE No CAF 196 DOORPAC LIMITED

### QUICK 2 FIT FIRE DOOR FRAMES

**Table 2 –Softwood Framed FD30 Doors (Option 2)**

Certificate No.	Timber Door Product	Certificate No.	Timber Door Product
CF154	STP/Irmade FD30 Timber Door Assemblies	CF380	Premdor FD30 Tubecore Lite
CF160	JELD-WEN FD30 Timber Door Assemblies	CF433	Corinthian Industries (Asia) SDN. Berhad FD30 Timber Door Assemblies
CF192	JELD-WEN FD30 Timber Door Assemblies (Tubeboard Core)	CF572	JELD-WEN FD30 Timber Door Assemblies
CF195	Premdor Fireshield	CF573	JELD-WEN FD30 Timber Door Assemblies
CF198	Premdor FD30 Moulded Skin Chipboard Core	CF625	Premdor Crosby Limited FD30 PremCORE Lite (L)
CF218	Vicaima FD30 (Standard Duty Core) Timber Door Assemblies	CF693	Vicaima Limited FD30 35 & 40 mm Timber Door Assemblies
CF240	Premdor FD30 PremCORE/SoundSure/SoundSecure	CF807	FD30 Strebord 44
CF271	Jeld-Wen Laminated Core (with Flush and Moulded Facings) FD30 & PAS23/24 Timber Door Assemblies	CF827	Magnet FD30 Flush Doors
CF285	Vicaima FD30 'Superior Fire Door Range' Timber Door Assemblies	CF5143	JELD-WEN FD30 Timber Door Assemblies
CF338	JB Kind Limited FD30 Timber Door Assemblies ('Royale' and 'ILUSION' Range)		

## CERTIFICATE No CAF 196 DOORPAC LIMITED

### QUICK 2 FIT FIRE DOOR FRAMES

**Table 3 – MDF Framed FD60 Doors (Option 3)**

Certificate No.	Timber Door Product	Certificate No.	Timber Door Product
CF331	JELD-WEN FD60 Timber Door Assemblies	CF808	FD60 Strebord 54 Timber Door Blanks
CF454*	Vicaima Limited FD60 Prima Timber Door Assemblies **		

\* Requires alternative MDF frame minimum section sizes, the sizes given in the relevant door certificate supersede those given in this certificate and must be complied with.

\*\* Restricted to single-acting doorsets with up to 2040 x 826 mm or 1981 x 838mm maximum leaf size.

**Table 4 – Hardwood Framed FD60 Doors (Option 4)**

Certificate No.	Timber Door Product	Certificate No.	Timber Door Product
CF166	STP/Irmade FD60 Timber Door Assemblies	CF302*	Premdor Crosby Limited FD60 Flush Flax Door Assemblies
CF177*	JELD-WEN FD60 Timber Door Assemblies	CF331	JELD-WEN FD60 Timber Door Assemblies
CF179*	JELD-WEN FD60 Die-formed Timber Door Assemblies	CF454	Vicaima Limited FD60 Prima Timber Door Assemblies
CF241	Premdor Crosby Limited FD60 PremCORE	CF808*	FD60 Strebord 54 Timber Door Blanks

\* Requires alternative hardwood frame minimum section sizes, the sizes given in the relevant door certificate supersede those given in this certificate and must be complied with.

# CERTIFICATE No CAF 196 DOORPAC LIMITED

## Timber System 4 Frames

Frame (all frames must be fitted with intumescent seals as required by the relevant door certificate)

**Minimum Frame Thickness:**

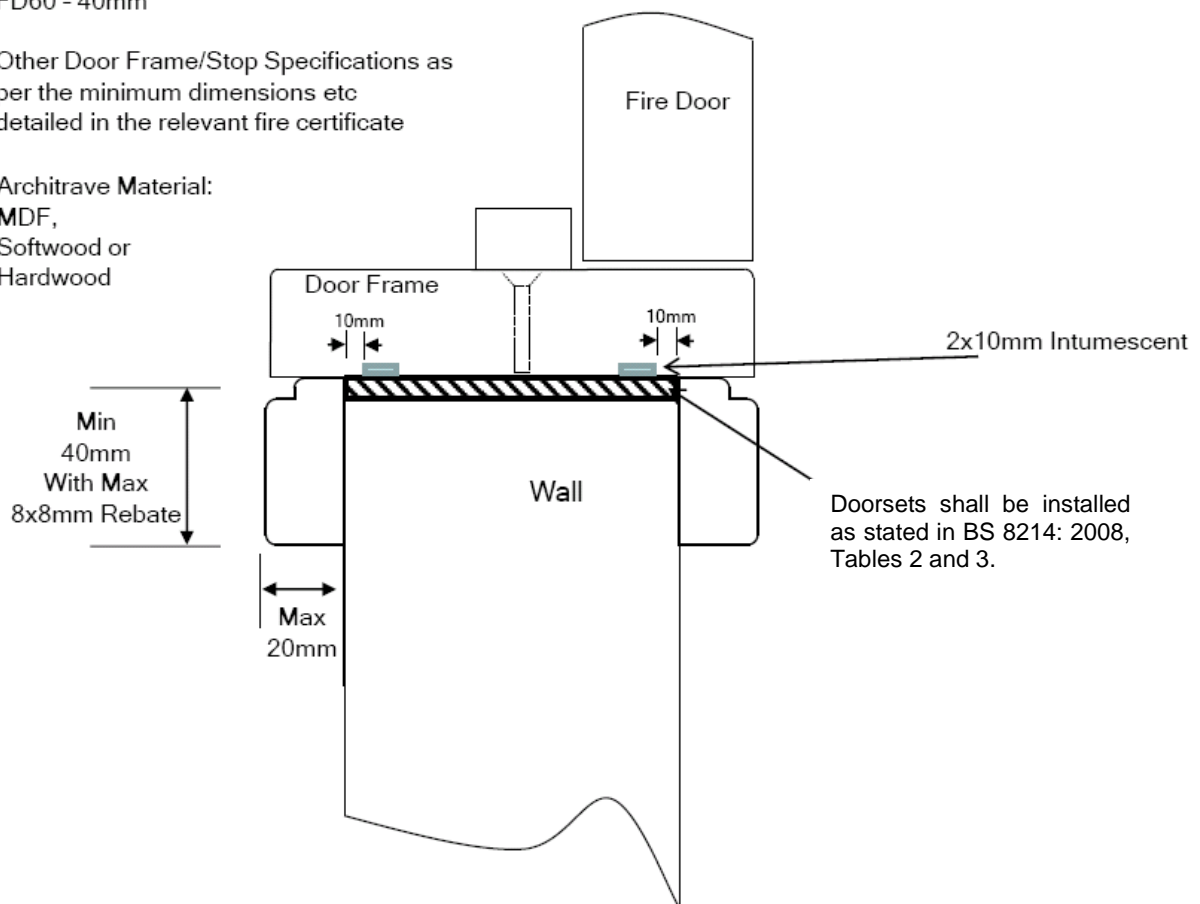
FD30 - 35mm

FD60 - 40mm

Other Door Frame/Stop Specifications as per the minimum dimensions etc detailed in the relevant fire certificate

**Architrave Material:**

MDF,  
Softwood or  
Hardwood




**CERTIFICATE No CAF 196**  
**DOORPAC LIMITED**

**Timber System 5 Frames**

Frame (all frames must be fitted with intumescent seals as required by the relevant door certificate)

Door Frame/Stop Specifications as per the minimum dimensions etc detailed in the relevant fire certificate

